

5/08

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22477
<b>Description:</b> Cam Lock		<b>Part Number:</b>	D3373-5
<b>Dwg:</b> D3373 Rev. A		<b>Qty:</b>	100
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DA	05.02.17	100
2	PG	Issue P/O: <u>2037581</u> For D3373-5 Keyed Unalike P/N: 1770A41 or Alike P/N: 1770A421 Possible Supplier: McMaster <b>Conformation of Parts Specification sheet is required</b>	U	05.02.17	100
3	RG	Receive and Inspect for transit damage <b>Ensure Conformation of Parts Specification sheet is attached</b>	CL	05.02.18	100
4	QC6	Inspect dimensions as per Dwg D3373	U	05.02.18	100
5	PK	Identify and Stock <b>Identify Keyed Unalike as: D3373-5D</b> <b>Identify Keyed Alike as: D3373-5KA -</b>	CL	05.02.18	100
6	AC	Cost / part: <u>4.62</u>	54	05.02.23	100
7	DC	Close W/O <u>4.77</u> Inspect Level 21	DA	05.02.23	100

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

RELEASED  
05.01.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

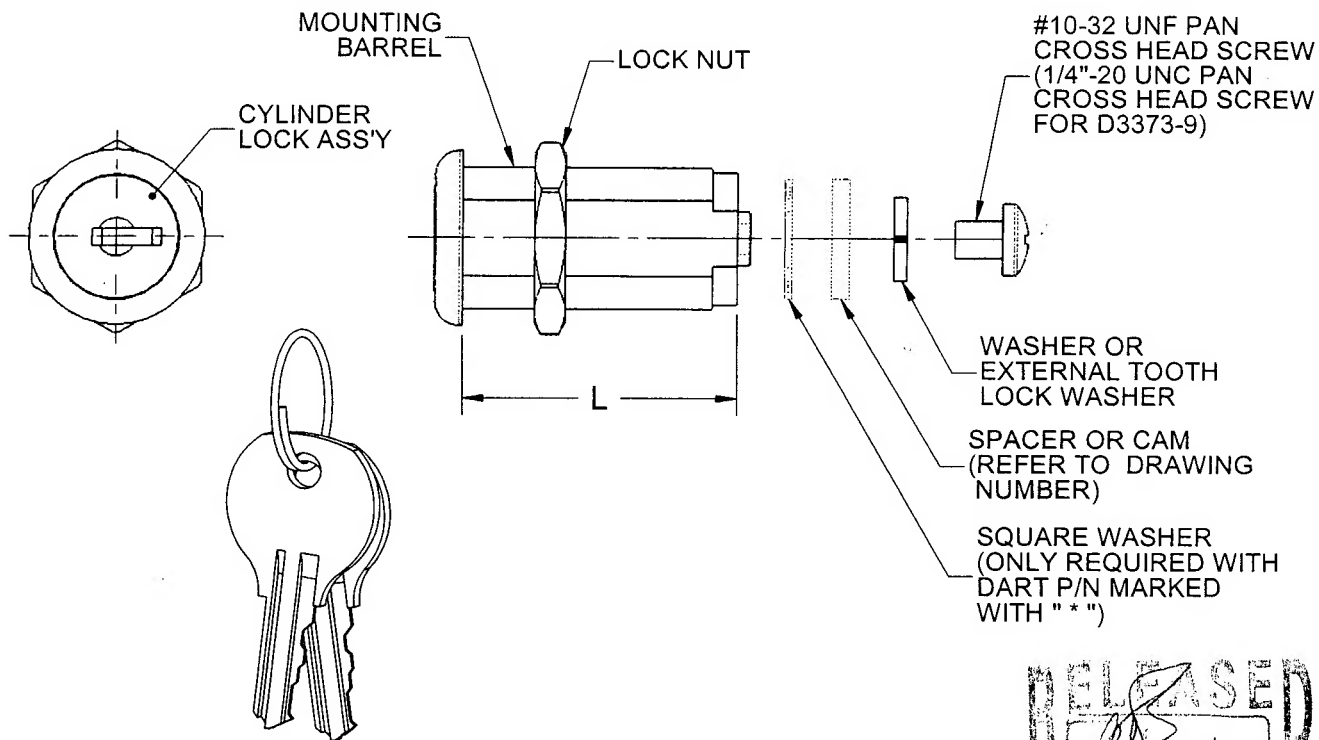
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN 43	DRAWN BY 43	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. <b>D3373</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.10</b>		TITLE <b>CAM LOCKS</b>	SCALE 1:1
A	04.12.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



RELEASED  
05/02/11

DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXXX" represents key number for 3/4" diameter lock.  
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 22477

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 17, 2005  
09:50 am

Work Order No : 0022477  
Project Name : D3373-5  
Project For : WK508  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3373-5  
Description : Cam Lock  
Manufactured : Yes  
Amount Req'd : 100  
Amount Done : 0  
Start Date : 02-17-05  
Est Finish Date : 02-18-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

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DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**  
2007581

Today's Date: 2/17/05

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE**  
**1 OF 1**  
**MCM NUMBER**  
5734759-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-125-07 23-71	1770 A424	100 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 1-1/8" MATERIAL THK 23	1	100 EA	100